

Simulations of the CNFETs using different high-*k* gate dielectrics

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Article Info

Article history:

Received Sep 10, 2019
Revised Oct 24, 2019
Accepted Dec 31, 2019

Keywords:

Carbon nanotube (CNT)
Carbon nanotube field effect transistor (CNFET)
Device simulation
Gate-all-around structure
High-*k* gate dielectrics

ABSTRACT

In this paper we presented the analysis of carbon nanotube field effect transistors (CNFETs) using various high-*k* gate dielectric materials. The objective of this work was to choose the best possible material for gate dielectric. This paper also presented the study on the effect of thickness of gate dielectric on the performance of the device. For the analysis (19, 0) CNT was considered because the diameter of (19, 0) CNT is 1.49 nm and the CNFETs have been fabricated with the CNT diameter of ~1.5 nm. It has been observed that La₂O₃ is the best gate dielectric material followed by HfO₂ and ZrO₂. It was also observed that as thickness of gate dielectric material reduces, drain current of CNFET increases very marginally. The outcomes of this study matches with the analytical results and hence confirm the results.

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1. INTRODUCTION

For many years, silicon (Si) has been used as a basic material in the fabrication of transistors. However the problem associated with attempting to scale down traditional semiconductor devices (Si- MOSFET) have led researchers to look into other material devices such as carbon nanotube field effect transistors (CNFETs) as alternative. Carbon nanotubes (CNTs) have been the subject of a lot of scientific research in recent years, not only due to their small size but also because of their remarkable mechanical properties, electronic (high mobility, high transconductions and high current density) properties [1] and many potential applications [2, 3]. As shown in Figure 1, based on the chirality, CNTs can be classified into two types: chiral CNT and achiral CNT. Achiral CNT is further divided into Zigzag CNT and Armchair CNT. Figure 2 shows the schematic view of these CNTs. The diameter (*d*) and energy band gap (*E_g*) of CNT is calculated by following (1-2) [4]:

$$d = 0.078 \times \sqrt{n^2 + m^2 + nm} \quad (1)$$

$$E_g = \frac{2a_{cc}t}{d} \approx \frac{0.8}{d} \quad (2)$$

where (n, m) are chirality of CNT, a_{c-c} is nearest neighbor C-C bonding distance (~ 0.142 nm) and t is the tight binding energy (~ 3 eV). The diameter of the SWCNT ranges from 0.5 nm to 5 nm [5].

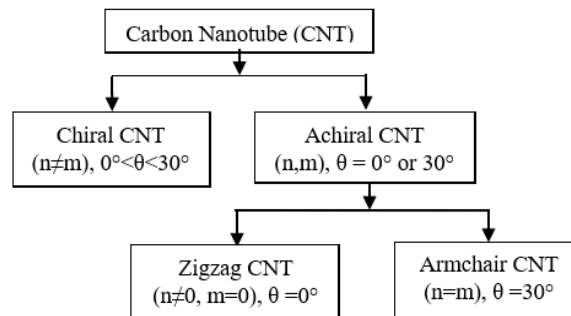


Figure 1. Classification of carbon nanotubes

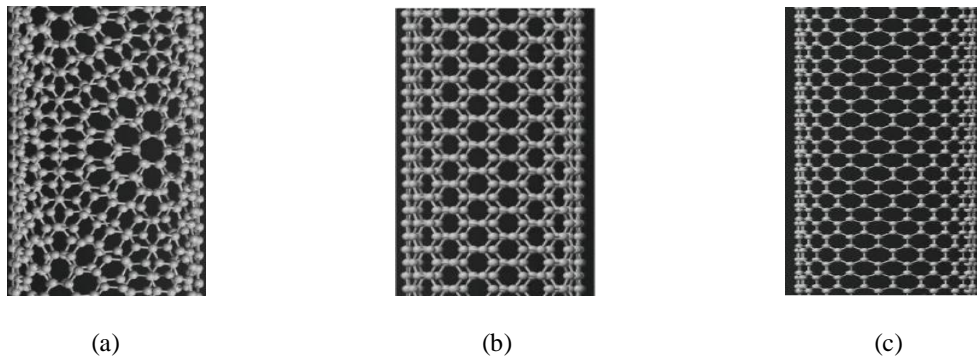


Figure 2. Schematic view of carbon nanotube, (a) Chiral (12, 9) (b) Armchair (9, 9) and (c) Zigzag (19, 0)

CNFETs are being studied for a wide variety of applications, including logic devices, memory devices, sensors etc. However, to predict the ultimate performances of these novel nano devices and to further offer guidance and cost reduction of the technological development, accurate and reliable simulation tools appear as key issues. The performance of CNFET depends on gate dielectric, source and drain materials. It is well established fact that reduction in device dimension leads to increase in leakage current. One way to reduce the possibility of leakage current is to use high- k dielectric materials as gate. Commonly reported high- k dielectrics include Hafnium oxide (HfO_2), Alumina (Al_2O_3), Hafnium Silicate (HfSiO_4), Zirconia (ZrO_2), Yttrium Oxide (Y_2O_3), Lanthanum oxide (La_2O_3), Silicon dioxide (SiO_2) and Silicon Nitride (Si_3N_4) [6-15]. Now the issue is that the material properties including relative dielectric constant (ϵ_r), energy band gap (E_g), conduction band offset (CBO) and coefficient of thermal expansion (CTE) affects the choice of dielectric material to be used. The analysis for the selection of the best gate dielectric materials can be done analytically and also by simulation. In our recent work [16, 17], it was found analytically that La_2O_3 and HfO_2 are the best gate dielectrics for CNFET. Analytical study was done using three material selection methodologies; Ashby's Approach, TOPSIS method and VIKOR analysis [18]. According to Ashby's approach, the best gate dielectric is La_2O_3 . Table 1 shows the ranking of gate dielectrics obtained using TOPSIS and VIKOR analytical approaches. However, before going for fabrication of device it is important to develop the device in virtual environment. Therefore, simulation study helps in comparing the simulated results with analytical work reported earlier.

The performance of CNFET depends on the geometry of device (*i.e.* planar or gate-all-around structure) and the thickness of gate dielectric. Fabricated results for the planar structure [19-23] and gate-all-around (GAA) structure [24, 25] show that the performance of CNFET is affected by the various thickness of gate dielectric material [26, 27]. In planar structure, the performance of device is affected by fringing effect while the GAA structure is expected to be ideal geometry that maximizes the electrostatic gate control in FETs [28, 29]. The paper is organized as follows: Section 2 describes the design of CNFET

and input parameters. Section 3 provides the simulation results for the selection of the best gate dielectric with the suitable thickness of dielectric and observations. The concluding remarks are given in Section 4.

Table 1. Ranking of gate dielectrics using analytical approach [16]

Dielectric materials	Ranking based on analytical approaches	
	TOPSIS	VIKOR
SiO ₂	7	7
Al ₂ O ₃	5	3
HfSiO ₄	6	6
ZrO ₂	3	4
La ₂ O ₃	1	1
Y ₂ O ₃	4	5
HfO ₂	2	2
Si ₃ N ₄	8	8

2. DEVICE STRUCTURE AND SIMULATION

In this work, we have simulated the cylindrical CNFET with different gate dielectric materials as shown in Table 2 and also studied the effect of thickness of dielectric layer (i.e. 3nm, 5nm, 7nm, 8nm, 10nm and 20nm) on the drain current (I_d). The schematic view of CNFET is shown in Figure 3. The electronic transport mechanism in the CNFET is ballistic. The diameter and energy band gap have been simulated by using QuantumWise Atomistic Tool Kit (ATK) software. The diameter and energy band gap of (19, 0) CNT comes out to be 1.490nm and 0.441079eV, as shown in Figures 4 and 5. Table 3 shows the input parameters of CNFET for the simulation.

Table 2. Relative dielectric permittivity of various high- k dielectric materials

S. No.	Dielectric materials	Relative dielectric constant (ϵ_r)
1	SiO ₂	3.9
2	Al ₂ O ₃	9
3	HfSiO ₄	11
4	ZrO ₂	25
5	La ₂ O ₃	30
6	Y ₂ O ₃	15
7	HfO ₂	25
8	Si ₃ N ₄	7

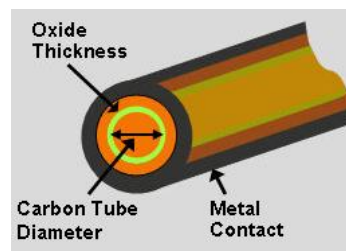


Figure 3. Schematic view of carbon nanotube field effect transistor using nano-hub [30]



Figure 4. Diameter of (19, 0) CNT

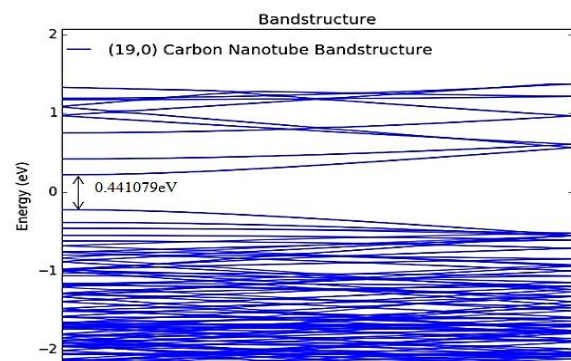


Figure 5. Energy bandstructure for (19, 0) CNT

Table 3. Input parameters for the simulation of CNFET

Input Parameters	Values	Input Parameters	Values
Gate dielectric thickness	3 nm	Final drain voltage	1 eV
Insulator dielectric material	La ₂ O ₃ ($\epsilon_r=30$)	Number of bias points (drain)	11
temperature	300 K	Threshold voltage	0.32
Final gate value	0 eV	Gate control parameter	0.88
Number of bias points (gate)	0.3eV	Drain control parameter	0.035
Initial drain voltage	3V	Series resistance	0 (ohms)
		NT Diameter	1.49 nm

3. RESULTS AND DISCUSSION

In order to get the best gate dielectric material for CNFET, transfer characteristics and output characteristics have been analyzed for different gate dielectric materials. Figure 6 shows the transfer characteristics of CNFET for different high- k gate dielectric materials. In this plot SiO₂ is also considered for the comparison purpose. The value of drain to source voltage (V_{ds}) is assumed as 0.3V. It has been observed from the plot that corresponding to each gate voltage (V_{gs}), La₂O₃ gives the highest value of drain current, followed by HfO₂ and ZrO₂. However, at low values of gate voltage this difference is negligible. The subthreshold swing and current on/off ratio for La₂O₃ are 65.41mV/dec and 1.8089×10^6 , respectively. The high current on/off ratio shows the figure of merit for having low leakage power and high performance for CNFET.

Figure 7 shows the output characteristics of CNFET for different high- k gate dielectrics materials. In this plot, the value of gate to source voltage (V_{gs}) is assumed as 0.3V. It has been observed from the plot that corresponding to each drain voltage (V_{ds}), drain current (I_d) increases with increase in relative dielectric constant (ϵ_r). It has been shown that La₂O₃ ($\epsilon_r=30$) has the highest output drain current ($I_d=1.19 \mu$ Amp) followed by HfO₂ and ZrO₂ among all the possible gate dielectric materials.

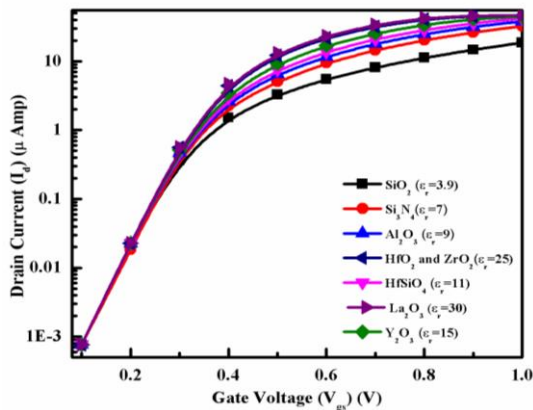


Figure 6. Transfer characteristics of CNFET with different gate dielectric

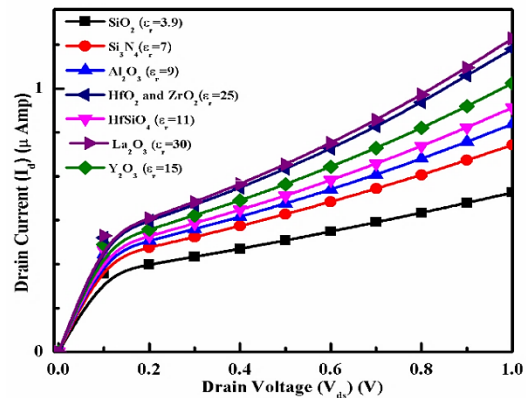


Figure 7. Output characteristics of CNFET with different gate dielectric

Table 4 shows the output drain current (I_d) for different gate dielectric materials. In CNFET, the analysis of transfer characteristics and output characteristics with different high- k gate dielectric materials show that La₂O₃ is the best gate dielectric material among all possible gate dielectrics which is followed by HfO₂ and ZrO₂. The effect of thickness of gate dielectric layer in CNFET also studied with the best gate dielectric materials *i.e.* La₂O₃ and HfO₂. Table 5 contains the output results of the simulated device which has both La₂O₃ and HfO₂ results with the variation of the thickness of dielectric layer.

Table 4. Drain current in CNFET with the possible gate dielectrics

S.No.	Dielectric Materials	Drain Current (I_d) (μ Amp.)
1	SiO ₂	0.605
2	Al ₂ O ₃	0.865
3	HfSiO ₄	0.927
4	ZrO ₂	1.15
5	La ₂ O ₃	1.19
6	Y ₂ O ₃	1.02
7	HfO ₂	1.15
8	Si ₃ N ₄	0.785

Table 5. Output drain current for CNFET with the two best dielectrics (*i.e.* La_2O_3 and HfO_2) by various thickness of gate dielectrics

S.No.	T_{ox}	I_d (μAmp) for La_2O_3	I_d (μAmp) for HfO_2
1	3nm	1.27	1.24
2	5nm	1.23	1.19
3	7nm	1.2	1.16
4	8nm	1.19	1.15
5	10nm	1.17	1.13
6	20nm	1.12	1.08

The variation of I_d with respect to V_{gs} for various gate dielectric thickness (T_{ox}) (*i.e.* 3nm, 5nm, 7nm, 8nm, 10nm, 20nm) with gate dielectric material La_2O_3 and HfO_2 is shown in Figure 8 and Figure 9, respectively. It has been observed from the plots that the current on/off ratio increases with decreases the thickness of gate dielectric material. It has been shown that the highest on current (I_{on}) of CNFET with La_2O_3 and HfO_2 are 46.54 μAmp and 46.52 μAmp for the thickness of gate dielectric material of 3nm.

The variation of I_d with respect to V_{ds} for various gate dielectric thickness with gate dielectric material La_2O_3 and HfO_2 at V_{gs} of 0.3V is shown in Figure 10 and Figure 11, respectively. It has been observed from the plot that the drain current of CNFET increases very marginally with decreases the thickness of gate dielectric layer. This shows that the resistivity of CNFET is proportional to the thickness of gate dielectric material. It has been shown that I_d is the highest for the thickness of gate dielectric material of 3nm.

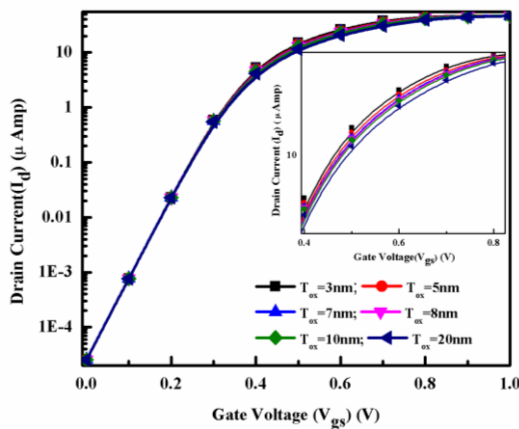


Figure 8. Transfer characteristics of CNFET with La_2O_3 for various dielectric thickness

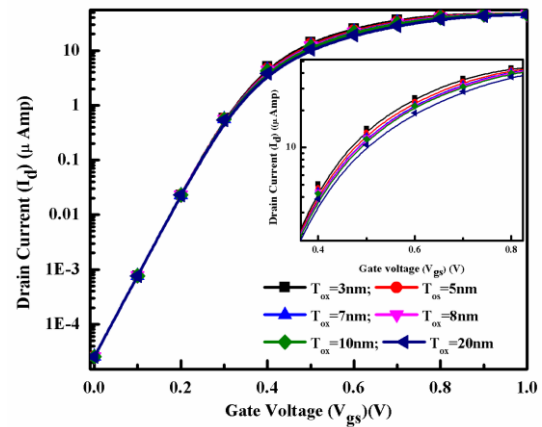


Figure 9. Transfer characteristics of CNFET with HfO_2 for various dielectric thickness

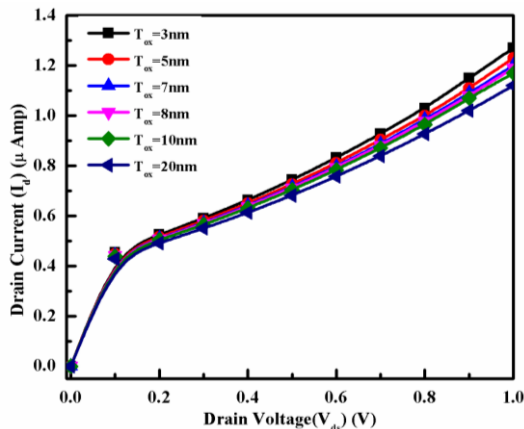


Figure 10. Output characteristics of CNFET with La_2O_3 for various dielectric thickness

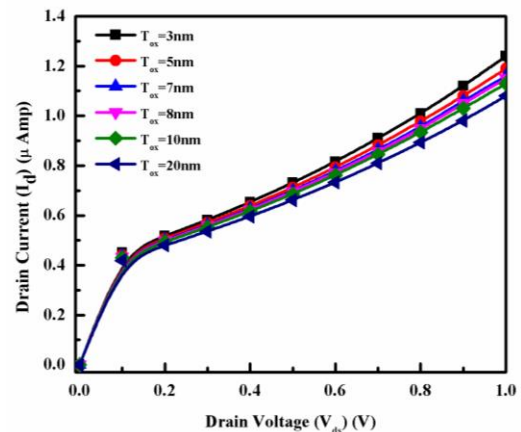


Figure 11. Output characteristics of CNFET with HfO_2 for various dielectric thickness

4. CONCLUSION

CNFET with various high- k gate dielectrics has been investigated. The analysis was done using simulations and results show that La_2O_3 shows the best result followed by HfO_2 as compared to other possible materials. Therefore, it is expected that using La_2O_3 as gate material into CNFET may be useful for producing high performance FETs. For the thickness of gate dielectric, the results show that as the thickness of dielectric decrease from 20 nm to 3 nm, output current and current on/off ratio increase which shows the low leakage current and better gate control in CNFET.

ACKNOWLEDGEMENTS

Authors acknowledge the financial support of Defence Research and Development Organisation (DRDO) [ERIP/ER/DGMED&OS/990416502/M/01/1657] for carrying out research work reported this paper.

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